Installation Note

Keysight
For E8363B/C and E8364B/C
PNA Series Microwave Network Analyzers
Source Attenuators and Bias Tees Upgrade Kit
Upgrade Kit: E8364-60108
Notices

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Keysight E8363B/C and E8364B/C
Source Attenuators and Bias Tees Upgrade Kit

Installation Note

1 General Information

Getting Assistance from Keysight

By internet, phone, or fax, get assistance with all your test and measurement needs.

Contacting Keysight

Assistance with test and measurements needs and information on finding a local Keysight office are available on the Web at:
www.keysight.com/find/assist

If you do not have access to the Internet, please contact your Keysight field engineer.

NOTE

In any correspondence or telephone conversation, refer to the Keysight product by its model number and full serial number. With this information, the Keysight representative can determine whether your product is still within its warranty period.
General Information
About Installing the Upgrade Kit

About Installing the Upgrade Kit

NOTE

IMPORTANT! Option UNL can only be installed on analyzers with the option combinations listed below as “Products affected”. If your analyzer does not have the proper options (as listed below), it will be necessary to install those options BEFORE installing this option (Option UNL).

Products affected
- E8363B/C & E8364B/C; without Option 014
- E8363B/C & E8364B/C; Option 014 (without Option 081)
- E8363B/C & E8364B/C; Options 014 & 081

Installation to be performed by Keysight service center or personnel qualified by Keysight

Estimated installation time 2.0 hours
Estimated adjustment time 0.5 hours
Estimated full instrument calibration time 4.5 hours

Description of Option UNL

This option adds a 60-dB step attenuator and a bias tee between the switch splitter and each of the front panel test ports.

The step attenuators are used to adjust the power level to the device under test (DUT) without changing the power in the reference path.

The bias tees provide a means of biasing active devices under test. DC bias for the bias tees is provided through two rear-panel BNC connectors. These inputs are fused for protection.
General Information
Items Included in the Upgrade Kit

Check the contents of your kit against this list. If any item is missing or damaged, contact Keysight Technologies. Refer to “Getting Assistance from Keysight” on page 1.

Table 1 Contents of Option UNL Upgrade Kit (E8364-60108)

<table>
<thead>
<tr>
<th>Ref. Desig.</th>
<th>Description</th>
<th>Qty</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>These parts are for all analyzers</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Installation note (this document)</td>
<td>1</td>
<td>E8364-90025</td>
</tr>
<tr>
<td></td>
<td>Machine screw, M3.0 x 8 CWPNTX (for attaching attenuators)</td>
<td>4</td>
<td>0515-0372</td>
</tr>
<tr>
<td></td>
<td>Machine screw, M2.5 x 14 CWPNTX (for attaching bias tees)</td>
<td>4</td>
<td>0515-2141</td>
</tr>
<tr>
<td></td>
<td>Cable clamp</td>
<td>1</td>
<td>1400-1439</td>
</tr>
<tr>
<td>A36, A37</td>
<td>60-dB step attenuator</td>
<td>2</td>
<td>33325-60012</td>
</tr>
<tr>
<td>A38, A39</td>
<td>Bias tee (cable included)</td>
<td>2</td>
<td>5067-4812</td>
</tr>
<tr>
<td></td>
<td>Ribbon cable (for A36 step attenuator)</td>
<td>1</td>
<td>8121-0819</td>
</tr>
<tr>
<td></td>
<td>Ribbon cable (for A37 step attenuator)</td>
<td>1</td>
<td>8121-0119</td>
</tr>
<tr>
<td>W51</td>
<td>RF cable, A22 switch splitter to A36 step attenuator</td>
<td>1</td>
<td>E8364-20055</td>
</tr>
<tr>
<td>W52</td>
<td>RF cable, A22 switch splitter to A37 step attenuator</td>
<td>1</td>
<td>E8364-20056</td>
</tr>
<tr>
<td>W55</td>
<td>RF cable, A38 bias tee to A25 test port 1 coupler</td>
<td>1</td>
<td>E8364-20167</td>
</tr>
<tr>
<td>W56</td>
<td>RF cable, A39 bias tee to A26 test port 2 coupler</td>
<td>1</td>
<td>E8364-20168</td>
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<tr>
<td></td>
<td>These parts are for analyzers WITHOUT Option 014</td>
<td></td>
<td></td>
</tr>
<tr>
<td>W7</td>
<td>RF cable, channel R1 attenuator to A28 channel R1 mixer</td>
<td>1</td>
<td>E8364-20174</td>
</tr>
<tr>
<td>W8</td>
<td>RF cable, channel R2 attenuator to A29 channel R2 mixer</td>
<td>1</td>
<td>E8364-20175</td>
</tr>
<tr>
<td>W53</td>
<td>RF cable, A36 step attenuator to A38 bias tee</td>
<td>2</td>
<td>E8364-20077</td>
</tr>
<tr>
<td>W54</td>
<td>RF cable A37 step attenuator to A39 bias tee</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>These parts are for analyzers WITH Option 014 but WITHOUT Option 081</td>
<td></td>
<td></td>
</tr>
<tr>
<td>W70</td>
<td>Lower front panel overlay (Option UNL/014)</td>
<td>1</td>
<td>E8364-80011</td>
</tr>
<tr>
<td>W71</td>
<td>RF cable, REFERENCE 1 RCVR R1 IN to A28 channel R1 mixer</td>
<td>1</td>
<td>E8364-20176</td>
</tr>
<tr>
<td>W72</td>
<td>RF cable, REFERENCE 2 RCVR R2 IN to A29 channel R2 mixer</td>
<td>1</td>
<td>E8364-20177</td>
</tr>
<tr>
<td>W81</td>
<td>RF cable, A36 step attenuator to PORT 1 SOURCE OUT</td>
<td>1</td>
<td>E8364-20053</td>
</tr>
<tr>
<td>W82</td>
<td>RF cable, A37 step attenuator to PORT 2 SOURCE OUT</td>
<td>1</td>
<td>E8364-20054</td>
</tr>
<tr>
<td>W83</td>
<td>RF cable, PORT 1 CPLR THRU to A38 bias tee</td>
<td>1</td>
<td>E8364-20039</td>
</tr>
<tr>
<td>W84</td>
<td>RF cable, PORT 2 CPLR THRU to A39 bias tee</td>
<td>1</td>
<td>E8364-20040</td>
</tr>
</tbody>
</table>
General Information
Installation Procedure for the Upgrade Kit

Table 1 Contents of Option UNL Upgrade Kit (E8364–60108)

<table>
<thead>
<tr>
<th>Ref. Desig.</th>
<th>Description</th>
<th>Qty</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Lower front panel overlay (Option UNL/014)</td>
<td>1</td>
<td>E8364-80011</td>
</tr>
<tr>
<td>W67</td>
<td>RF cable, A25 test port 1 coupler to PORT 1 CPLR ARM</td>
<td>1</td>
<td>E8364-20043</td>
</tr>
<tr>
<td>W68</td>
<td>RF cable, A26 test port 2 coupler to PORT 2 CPLR ARM</td>
<td>1</td>
<td>E8364-20044</td>
</tr>
<tr>
<td>W71</td>
<td>RF cable, RCVR R2 IN to A29 channel R2 mixer</td>
<td>1</td>
<td>E8364-20155</td>
</tr>
<tr>
<td>W81</td>
<td>RF cable, A36 step attenuator to PORT 1 SOURCE OUT</td>
<td>1</td>
<td>E8364-20053</td>
</tr>
<tr>
<td>W82</td>
<td>RF cable, A37 step attenuator to PORT 2 SOURCE OUT</td>
<td>1</td>
<td>E8364-20054</td>
</tr>
<tr>
<td>W83</td>
<td>RF cable, PORT 1 CPLR THRU to A38 bias tee</td>
<td>1</td>
<td>E8364-20039</td>
</tr>
<tr>
<td>W84</td>
<td>RF cable, PORT 2 CPLR THRU to A39 bias tee</td>
<td>1</td>
<td>E8364-20040</td>
</tr>
<tr>
<td>W99</td>
<td>RF cable, A45 reference switch to A28 channel R1 mixer</td>
<td>1</td>
<td>E8364-20154</td>
</tr>
</tbody>
</table>

These parts are for analyzers WITH Option 014 AND Option 081

Installation Procedure for the Upgrade Kit

The network analyzer must be in proper working condition prior to installing this option. Any necessary repairs must be made before proceeding with this installation.

**WARNING**

This installation requires the removal of the analyzer's protective outer covers. The analyzer must be powered down and disconnected from the mains supply before performing this procedure.
Electrostatic Discharge Protection

Protection against electrostatic discharge (ESD) is essential while removing or connecting cables or assemblies within the network analyzer.

Static electricity can build up on your body and can easily damage sensitive internal circuit elements when discharged. Static discharges too small to be felt can cause permanent damage. To prevent damage to the instrument:

- **always** wear a grounded wrist strap having a 1 MΩ resistor in series with it when handling components and assemblies.
- **always** use a grounded, conductive table mat while working on the instrument.
- **always** wear a heel strap when working in an area with a conductive floor. If you are uncertain about the conductivity of your floor, wear a heel strap.
- **always** ground yourself before you clean, inspect, or make a connection to a static-sensitive device or test port. You can, for example, grasp the grounded outer shell of the test port or cable connector briefly.

Figure 1 shows a typical ESD protection setup using a grounded mat and wrist strap. Refer to “Tools and Equipment Required for the Installation” on page 6 for part numbers.

**Figure 1**  ESD Protection Setup

![ESD Protection Setup Diagram](esd_setup)

Overview of the Installation Procedure

Step 1. Remove the Outer Cover.

Step 2. Remove the Front Panel Assembly (Option 014 Only).
General Information
Installation Procedure for the Upgrade Kit

Step 3. Raise the Receiver Deck.
Step 4. Remove the Existing Cables.
Step 5. Install the Attenuators and Bias Tees.
Step 6. Install the Option UNL Cables.
Step 7. Lower and Fasten the Receiver Deck and Connect the Bias Tee Control Cables.
Step 8. Replace the Lower Front Panel Overlay (Option 014 Only).
Step 9. Reinstall the Front Panel Assembly and Front Panel Jumpers (Option 014 Only).
Step 10. Reinstall the Outer Cover.
Step 11. Enable Option UNL.

Tools and Equipment Required for the Installation

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>T-8 TORX driver (set to 5 in-lbs)</td>
<td>1</td>
<td>N/A</td>
</tr>
<tr>
<td>T-10 TORX driver (set to 9 in-lbs)</td>
<td>1</td>
<td>N/A</td>
</tr>
<tr>
<td>T-20 TORX driver (set to 21 in-lbs)</td>
<td>1</td>
<td>N/A</td>
</tr>
<tr>
<td>5/16-inch torque wrench (set to 10 in-lbs)</td>
<td>1</td>
<td>N/A</td>
</tr>
<tr>
<td>5/16-inch torque wrench (set to 21 in-lbs) (Option 014 only)</td>
<td>1</td>
<td>N/A</td>
</tr>
<tr>
<td>ESD grounding wrist strap</td>
<td>1</td>
<td>9300-1367</td>
</tr>
<tr>
<td>5-ft grounding cord for wrist strap</td>
<td>1</td>
<td>9300-0980</td>
</tr>
<tr>
<td>2 x 4 ft conductive table mat and 15-ft grounding wire</td>
<td>1</td>
<td>9300-0797</td>
</tr>
<tr>
<td>ESD heel strap (for use with conductive floors)</td>
<td>1</td>
<td>9300-1308</td>
</tr>
</tbody>
</table>

Use a 5/16-inch torque wrench set to 10 in-lbs on all cable connections except the front-panel connectors to which the front-panel jumpers attach (Option 014). Use a 5/16-inch torque wrench set to 21 in-lbs for these connections.

Equipment Required for Post-Upgrade Adjustments

<table>
<thead>
<tr>
<th>Equipment Type</th>
<th>Model or Part Number</th>
<th>Alternate Model or Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power meter</td>
<td>E4418B/E4419B</td>
<td>E4418A/E4419A</td>
</tr>
<tr>
<td>Power sensor, 2.4 mm</td>
<td>8487A</td>
<td>None</td>
</tr>
<tr>
<td>Adapter, 2.4 mm (f) to 2.4 mm (f)</td>
<td>11900B</td>
<td>85056-60007</td>
</tr>
<tr>
<td>RF cable, 2.4 mm (f) to 2.4 mm (f)</td>
<td>85133C</td>
<td>85133E</td>
</tr>
</tbody>
</table>
Step 1. Remove the Outer Cover

This procedure is best performed with the analyzer resting on its front handles in the vertical position. Do not place the analyzer on its front panel without the handles. This will damage the front panel assemblies.

Refer to Figure 2 for this procedure.

1. Disconnect the power cord (if it has not already been disconnected).
2. With a T-20 TORX driver, remove the strap handles (item ①) by loosening the screws (item ✍) on both ends until the handle is free of the analyzer.
3. With a T-20 TORX driver, remove the four rear panel feet (item ③) by removing the center screws (item ④).
4. Slide the four bottom feet (item ⑤) off the cover.
5. Slide the cover off of the frame.
Step 2. Remove the Front Panel Assembly (Option 014 Only)

Refer to Figure 3 for this procedure.

1. With a 5/16-inch wrench, remove the six front panel semirigid jumper cables (item ①).
2. With a T-10 TORX driver, remove the eight screws (item ✍) from the sides of the frame.

Before removing the front panel from the analyzer, lift and support the front of the analyzer chassis.

3. Slide the front panel over the test port connectors.
4. Disconnect the front panel interface ribbon cable (item ③) from the A3 front panel interface board. The front panel is now free from the analyzer.

**NOTE**

The figure above shows the E8363/4B front panel and floppy disk drive. The E8363/4C front panel has a slightly different appearance and does not include a floppy disk drive.
Step 3. Raise the Receiver Deck

Refer to Figure 4 for this procedure.

1. Place the analyzer bottom-side up on a flat surface.

2. With a T-10 TORX driver, remove the four screws, (item ①), that secure the receiver deck.

3. Pull the latch pin (item ✍) towards the opposite side of the analyzer to release the receiver deck.

4. Lift the receiver deck to partially raise it, then release the latch pin (item ✍). Lift the receiver deck to its fully raised position and ensure that the latch pin latches in the raised position.

Figure 4  Receiver Deck, Raising
Step 4. Remove the Existing Cables

**Analyzers WITHOUT Option 014**

Refer to Figure 5 for the following procedure.

Remove the following cables:

- W7E8364-20025A23 detector to A28 channel R1 mixer
- W8E8364-20026A24 detector to A29 channel R2 mixer
- W5E8364-20021A22 switch splitter to A25 test port 1 coupler
- W6E8364-20022A22 switch splitter to A26 test port 2 coupler

**Figure 5** Cable Removal, Analyzers without Option 014
Analyzers WITH Option 014 but WITHOUT Option 081

Refer to Figure 6 for the following procedure.

Remove the following cables:

- W63E8364-20073 PORT 1 CPLR THRU to A25 test port 1 coupler
- W61E8364-20081A22 switch splitter to PORT 1 SOURCE OUT
- W64E8364-20074 PORT 2 CPLR THRU to A26 test port 1 coupler
- W62E8364-20082A22 switch splitter to PORT 2 SOURCE OUT
- W71E8364-20076 REFERENCE 2 RCVR R2 IN to A29 channel R2 mixer
- W70E8364-20075 REFERENCE 1 RCVR R1 IN to A28 channel R1 mixer

Figure 6  Cable Removal, Analyzers with Option 014 but without Option 081
General Information
Installation Procedure for the Upgrade Kit

Analyzers WITH Options 014 AND 081

Refer to Figure 7 for the following procedure.

Remove the following cables:

- W63E8364-20073PORT 1 CPLR THRU to A25 test port 1 coupler
- W61E8364-20081A22 switch splitter to PORT 1 SOURCE OUT
- W67E8364-20156A25 test port 1 coupler to PORT 1 CPLR ARM
- W64E8364-20074PORT 2 CPLR THRU to A26 test port 1 coupler
- W62E8364-20082A22 switch splitter to PORT 2 SOURCE OUT
- W6B8364-20157A26 test port 2 coupler to PORT 2 CPLR ARM
- W71E8364-20153REFERENCE 2 RCVR R2 IN to A29 channel R2 mixer
- W99E8364-20152A45 reference switch to A28 channel R1 mixer
Figure 7  Cable Removal, Analyzers with Options 014 and 081
Step 5. Install the Attenuators and Bias Tees

Refer to Figure 8 for this portion of the procedure.

To install the attenuators and bias tees, the brackets holding the detectors must be removed.

1. With a 5/16-inch torque wrench, disconnect, remove, and keep for reinstallation later, the two semirigid cables (item ①) from each detector. For analyzers without Option 014 installed, one of these cables has already been removed.

2. With a T-10 TORX driver, remove the three mounting screws (item ②) from each bracket holding the detector.

3. Remove the brackets from the analyzer with the detectors attached.

Refer to Figure 9 for this portion of the procedure.

Figure 8
Attenuator and Bias Tee Installation, Bracket Removal
4. Attach one step attenuator to each bracket using two M3.0 x 8 screws (provided) for each.

   Be careful to position the step attenuators so that the necessary cables can be attached. The end of the step attenuator with the ribbon cable connector must face toward the inside of the analyzer. Review the cable connections in Figure 9 on page 16 if necessary.

5. Using a T-8 TORX driver, attach one bias tee to each bracket using two M2.5 x 14 screws (provided) for each.

   The bias tees mount beneath the detectors. Be careful to position the bias tees so that the necessary cables can be attached. The end of the bias tee with the wires attached must face toward the inside of the analyzer. Review the cable connections in Figure 9 on page 16 if necessary.

6. Reinstall the brackets in the analyzer with the step attenuators, bias tees, and detectors attached.

7. Reconnect the stranded control cables, (item ①), and the flexible RF cables, (item ⚪) to the detectors.

Figure 9  Attenuator and Bias Tee Installation, Bracket Installation
Step 6. Install the Option UNL Cables

**Analyzers WITHOUT Option 014**

Refer to [Figure 10 on page 18](#) for the following procedure. The new parts are listed in [Table 1 on page 3](#).

1. Install the following cables in the order listed:
   - Ribbon cable ① 8121-0819A36 step attenuator to A16 motherboard (P1 SRC ATT)
   - Ribbon cable ② 8121-0119A37 step attenuator to A16 motherboard (P2 SRC ATT)
   - W52E8364-20056A22 switch splitter to A37 step attenuator
   - W51E8364-20055A22 switch splitter to A36 step attenuator
   - W8E8364-20175 Channel R2 detector to A29 channel R2 mixer
   - W7E8364-20174 Channel R1 detector to A28 channel R1 mixer
   - W56E8364-20168A39 bias tee to A26 test port 2 coupler
   - W55E8364-20167A38 bias tee to A25 test port 1 coupler
   - W54E8364-20077A37 step attenuator to A39 bias tee
   - W53E8364-20077A36 step attenuator to A38 bias tee

2. Route the bias tee control cables through the cable clamp, (item ③), to the rear of the analyzer for connection to the A16 motherboard later.

3. Reinstall the semirigid cables, (item ④), to the detectors.
1. Install the following cables in the order listed:

   - Ribbon cable ① 8121-0819A36 step attenuator to A16 motherboard (P1 SRC ATT)
   - Ribbon cable 8121-0119A37 step attenuator to A16 motherboard (P2 SRC ATT)
   - W52E8364-20056A22 switch splitter to A37 step attenuator
   - W51E8364-20055A22 switch splitter to A36 step attenuator
   - W71E8364-20177REFERENCE 2 RCVR R2 IN to A29 channel R2 mixer
   - W70E8364-20176REFERENCE 1 RCVR R1 IN to A28 channel R1 mixer
General Information

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- W56E8364-20168A39 bias tee to A26 test port 2 coupler
- W55E8364-20167A38 bias tee to A25 test port 1 coupler
- W82E8364-20054A37 step attenuator to PORT 2 SOURCE OUT
- W84E8364-20040PORT 2 CPLR THRU to A39 bias tee
- W81E8364-20053A36 step attenuator to PORT 1 SOURCE OUT
- W83E8364-20039PORT 1 CPLR THRU to A38 bias tee

2. Route the bias tee control cables through the cable clamp, (item ③), to the rear of the analyzer for connection to the A16 motherboard later.

3. Reinstall the semirigid cables, (item ④), to the detectors.

Figure 11  Cable Installation, Analyzers with Option 014 but without Option 081
Analyzers WITH Options 014 AND 081
Refer to Figure 11 on page 19 for the following procedure. The new parts are listed in Table 1 on page 3.

1. Install the following cables in the order listed:
   - Ribbon cable 8121-0819A36 step attenuator to A16 motherboard (P1 SRC ATT)
   - Ribbon cable 8121-0119A37 step attenuator to A16 motherboard (P2 SRC ATT)
   - W52E8364-20056A22 switch splitter to A37 step attenuator
   - W51E8364-20055A22 switch splitter to A36 step attenuator
   - W71E8364-20015REFERENCE 2 RCVR R2 IN to A29 channel R2 mixer
   - W99E8364-20154A45 reference switch to A28 channel R1 mixer
   - W56E8364-20168A39 bias tee to A26 test port 2 coupler
   - W55E8364-20167A38 bias tee to A25 test port 1 coupler
   - W68E8364-20044A26 test port 2 coupler to PORT 2 CPLR ARM
   - W82E8364-20054A37 step attenuator to PORT 2 SOURCE OUT
   - W84E8364-20040PORT 2 CPLR THRU to A39 bias tee
   - W67E8364-20043A25 test port 1 coupler to PORT 1 CPLR ARM
   - W81E8364-20053A36 step attenuator to PORT 1 SOURCE OUT
   - W83E8364-20039PORT 1 CPLR THRU to A38 bias tee

2. Route the bias tee control cables through the cable clamp, (item ③), to the rear of the analyzer for connection to the A16 motherboard later.

3. Reinstall the semirigid cables, (item ④), to the detectors.
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Figure 12  Cable Installation, Analyzers with Options 014 and 081
Step 7. Lower and Fasten the Receiver Deck and Connect the Bias Tee Control Cables

Refer to Figure 13 for this procedure.

1. Pull the latch pin (item ✍️) toward the center of the analyzer to release the receiver deck.

2. Lift the receiver deck to partially lower it, then release the latch pin (item ✍️). Lower the receiver deck to its fully lowered position and ensure that the latch pin latches in the lowered position.

3. With a T-10 TORX driver, install the four screws (item ①) to secure the receiver deck.

4. Connect the bias tee cables to the A16 motherboard connectors as indicated.

5. The dc bias input connectors and fuse holders (fuses included) are already installed on the rear panel but covered. Using a T-10 TORX driver, remove the four screws from the cover and remove and discard the cover.

Figure 13
Receiver Deck, Lowering
Step 8. Replace the Lower Front Panel Overlay (Option 014 Only)

The new parts referenced in this procedure are listed in Table 1 on page 3.

Refer to Figure 14 for this procedure.

1. From the back side of the front panel, use a blunt object in one of the cutouts in the frame to push the overlay (item ①) and separate it from the front panel.

2. From the front side of the front panel, pull the overlay completely off and discard it.

3. Remove any adhesive remaining on the front panel.

4. Remove the protective backing from the new Option 014 front panel overlay (item ①).

5. Starting from either the left or right side, loosely place the overlay in the recess on the lower front panel, ensuring that it fits tightly against the recess edges.

6. Once the overlay is in place, press it firmly onto the frame to secure it.

Figure 14  Lower Front Panel Overlay Replacement

The figure above shows the E8363/4B front panel and floppy disk drive. The E8363/4C front panel has a slightly different appearance and does not include a floppy disk drive.

NOTE

The new parts referenced in this procedure are listed in Table 1 on page 3.
Step 9. Reinstall the Front Panel Assembly and Front Panel Jumpers (Option 014 Only)

Before removing the front panel from the analyzer, lift and support the front of the analyzer chassis.

Refer to Figure 15 on page 25 for this procedure.

1. Tighten all 12 of the front-panel feed-through connectors using a 5/16-inch torque wrench set to 21-in lbs.

2. Reconnect the ribbon cable (item ③) to the A3 front panel interface board.

3. Slide the front panel over the test port connectors being careful to align the power switch and floppy disk drive to their corresponding front panel cutouts. Ensure that the ribbon cable (item ③) is located below the fan to prevent it from being damaged by the fan blades.

4. With a T-10 TORX driver, install the eight screws (item ④) in the sides of the frame.

5. Install the six semirigid jumpers (item ①) on the front panel and tighten to 10-in lbs.
The previous figure and the figure below show the E8363/4B front panel and floppy disk drive. The E8363/4C front panel has a slightly different appearance and does not include a floppy disk drive.
Step 10. Reinstall the Outer Cover

**CAUTION**

This procedure is best performed with the analyzer resting on its front handles in the vertical position. **Do not place the analyzer on its front panel without the handles.** This will damage the front panel assemblies.

Refer to Figure 16 for this procedure.

1. Slide the cover over the analyzer frame.
2. With a T-20 TORX driver, install the four rear panel feet (item ③) by installing the center screws (item ④).
3. Slide the four bottom feet (item ⑤) into position on the cover.
4. With a T-20 TORX driver, install the strap handles (item ①) by installing the screws (item ⑦) on both ends of the handles.

Figure 16  Outer Cover Reinstallation
Step 11. Enable Option UNL

Procedure Requirements
- The analyzer must be powered up and operating to perform this procedure.
- The Network Analyzer program must be running.
- A mouse is required.

Enable Option UNL

1. On the analyzer's System menu, point to Service, and then click Option Enable.
2. In the Select Desired Option list, click UNL - Bias Tees w/Atten.
3. Click Enable.
4. Click Yes in answer to the displayed question in the Restart Analyzer? box.
5. When the installation is complete, click Exit.

Verify that Option UNL is Enabled

1. On the analyzer's Help menu, click About Network Analyzer.
2. Verify that “UNL” is listed after “Options:” in the display.
3. Click OK when done.

If Option UNL has not been enabled, perform “Enable Option UNL” again. If the option is still not enabled, contact Keysight Technologies. Refer to “Getting Assistance from Keysight” on page 1.
Step 12. Perform Post-Upgrade Adjustments and Calibration

The following adjustments must be made due to the change in the full frequency range of the analyzer.

- source calibration
- receiver calibration

These adjustments are described in the PNA service guide and in the PNA on-line HELP. A list of equipment required to perform these adjustments can be found at “Equipment Required for Post-Upgrade Adjustments” on page 6.

Performance Tests and System Verification

The analyzer should now operate and phase lock over its entire frequency range.

If you experience difficulty with the basic functioning of the analyzer, contact Keysight. Refer to “Getting Assistance from Keysight” on page 1.

Although the analyzer functions, its performance relative to its specifications has not been verified for the additional frequency range enabled by this upgrade.

It is recommended that a full instrument calibration be performed using the PNA performance test software.

If the testing of the analyzer’s full range of specifications is not required, a system verification can be performed.

Refer to the analyzer’s service guide for information on performance tests and system verification.